



State of Illinois

Office of Adult Education and Vocational Services (OAEVS)

The Office of Adult Education and Vocational Services provides career and technical education programming. This programming is offered through community college partners as well as state corrections vocational instructors



ILLINOIS DEPARTMENT OF CORRECTIONS

Career and technical education (CTE) program offerings

- OAEVS offers CTE programming at 28 correctional facilities.
- IDOC partners with Kaskaskia Community College, Danville Community College, and Lake Land Community College.
- IDOC also has correction vocational instructors at Logan C.C., Menard C.C., Sheridan C.C., and Stateville C.C.



Career and technical education (CTE) program offerings

- Big Muddy C.C. offers Auto Technology, Construction Occupations, Culinary Arts, Horticulture, and Career Technologies
- Centralia C.C. offers Construction Occupations, Culinary Arts, Warehousing, HVAC, and Career Technologies.
- Danville C.C. offers Auto Technology, Construction Occupations, CNC Tool Operation, Mechatronics, and Career Technologies.





Career and technical education (CTE) program offerings

- Decatur C.C. offers Culinary Arts, Horticulture, Manufacturing, Warehousing, and Career Technologies.
- Dixon C.C. offers Construction Occupations, Cosmetology, Culinary Arts, and Career Technologies.
- East Moline C.C. offers Construction Occupations, Culinary Arts, and Career Technologies.
- Graham C.C. offers Auto Technology, Construction Occupations, Manufacturing, and Career Technologies.

Career and technical education (CTE) program offerings

- Hill C.C. offers Auto Technology, Custodial Maintenance, Horticulture, Warehousing, and Career Technologies.
- Illinois River C.C. offers Auto Technology, Construction Occupations, Culinary Arts, Horticulture, Warehousing, and Career Technologies.
- Jacksonville C.C. offers Construction Occupations, Custodial Maintenance, Horticulture, and Career Technologies.
- Joliet Treatment Center offers Custodial Maintenance and Horticulture





ILLINOIS DEPARTMENT
OF CORRECTIONS

Career and technical education (CTE) program offerings

- Murphysboro Life Skills Center offers Construction Occupations and Horticulture.
- Pinckneyville C.C. offers Construction Occupations, Culinary Arts, Custodial Maintenance, Horticulture, and Career Technologies.
- Pittsfield Work Camp offers Career Technologies.
- Robinson C.C. offers Culinary Arts, Custodial Maintenance, Horticulture, and Career Technologies.

Career and technical education (CTE) program offerings

- Shawnee C.C. offers Auto Technology, Construction Occupations, Custodial Maintenance, Welding, and Career Technologies.
- Sheridan C.C. offers Barbering, Culinary Arts, Horticulture, Warehousing, Welding, and Career Technologies.
- Southwestern C.C. offers Construction Occupations, Custodial Maintenance, Horticulture, Warehousing, and Career Technologies.
- Stateville C.C. offers barbering.



ILLINOIS DEPARTMENT
OF CORRECTIONS

Career and technical education (CTE) program offerings



- Taylorville C.C. offers Construction Occupations, Culinary Arts, Custodial Maintenance, Horticulture, and Career Technologies.
- Vandalia C.C. offers Construction Occupations, Horticulture, Welding, and Career Technologies.
- Vienna C.C. offers Auto Technology, Construction Occupations, Warehousing, and Career Technologies
- Western C.C. offers Construction Occupations, Culinary Arts, Horticulture, and Career Technologies.



Career and technical education (CTE) program offerings

- IDOC is always looking for opportunities to grow new programming that will be of benefit to our population and the communities in which they will re-enter.
- The IDOC model is to have career and technical training in the facility. Then to apply what has been learned by gaining further hands-on experience with Illinois Corrections Industries (ICI) for job application. Education hours may also be used in apprenticeship hours. Lastly, the re-entry department will work toward job placement upon release.



State of Illinois

Illinois Correctional Industries

The mission of Illinois Correctional Industries (ICI) is to provide incarcerated individuals with vocational skills and training necessary to be successful upon release from prison.



ILLINOIS DEPARTMENT OF CORRECTIONS

Illinois Correctional Industries

- ICI operates programming at 17 Illinois Department of Corrections sites offering training and experience in a variety of industrial occupations. Facilities with ICI include Centralia C.C., Danville C.C., Dixon C.C., East Moline C.C., Graham C.C., Hill C.C., Illinois River C.C., Kewanee L.S.R.C., Lincoln Warehouse, Logan C.C., Menard C.C., Robinson C.C., Shawnee C.C., Sheridan C.C., Stateville C.C., Vandalia C.C., and Western Illinois C.C.
- ICI offers Nationally recognized certifications including the American Board of Optometry, American Welding Society, and 28 U.S. Department of Labor apprenticeship certifications with 6 to be added before the end of 2024.



ICI – Centralia Correctional Center

- Garment Shop – Industrial vocational program training individuals in custody on cutting and sewing pants, shirts, coats and other garments. Provides industry-standard experience at the production of garments. Increases vocational work skills and work ethic.
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
- Gardens – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
 - Forklift Certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - Department of Labor – general farmworker, and recycling/reclamation





ICI – Danville Correctional Center

- Garment Production, Silk Screening and Embroidery - Industrial vocational program training individuals in custody on cutting and sewing shirts, vests and other garments. Production of silkscreen templates and customized products. Operation of industry standard embroidery machines for production of patches, logos on clothing, and headwear. Provides industry-standard experience at the production of garments. Increases vocational work skills and work ethic.
- Graphic Design – Training and experience for individuals in custody on the use of computer aided graphic design programs developing graphic art, logos, and promotional items.
- Book Binding – Industrial vocational programming producing soft and hard cover book bindings utilizing industry-standards equipment.
- Sign Shop – Industrial vocational programming producing printed board-stock and metal signage. Increases vocational work skills and work ethic.
- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Gardens – Industrial vocational program training individuals in custody for work as general farm workers
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer.
- Core Hygiene Distribution – Programming training individuals in custody on distribution warehouse practices. Individuals gain experience on picking/selecting, order fulfilment, and stock replenishment.
 - Forklift Certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.
 - Department of Labor Certifications – Office Manager, General Farm Worker, Recycling/Reclamation Worker, Graphic Designer.
 - Sewing Machine Operator – pending DOL course outline.

ICI – Dixon Correctional Center

- Optical Lab – Industrial vocational programming producing prescription eyeglasses with industry standard equipment. Individuals in custody become proficient at reading orders, producing and fitting framed lenses from start to finish, and inventory management. Increases vocational work skills and work ethic.
- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Gardens — Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
- Hydroponics – Industrial vocational programming training individuals in custody on modern food production techniques. Individuals gain knowledge and experience operating a hydroponic grow system for the production of vegetation, harvesting, and preparation for the food service industry. Increases vocational work skills and work ethic.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.
 - ABO (American Board of Optometry) certification
 - **DOL Certification:** Office manager, general farm worker



ICI – East Moline Correctional Center

- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- CDL Simulator – Industrial vocational programming training individuals in custody on the use and operation of CDL tractor/trailers with air brakes with simulator and textbook coursework. (Pending installation end of August '24)
- Gardens – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.
 - **DOL certification** – Office Manager
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.



ILLINOIS DEPARTMENT
OF CORRECTIONS

ICI – Graham Correctional Center

- Furniture production – Industrial vocational programming training individuals in custody modern furniture construction from raw material. Individuals in custody gain cabinet-grade furniture building experience as well as experience on industry-standard tools and equipment.
- Upholstery Shop – Industrial vocational programming training individuals in custody on the upholstery/re-upholstery of furniture.
- Mattress production – Industrial vocational programming training individuals in custody on the production of mattresses from raw material. Individuals gain experience on industry-standard equipment and processes.
- Chair Shop – Industrial vocational programming training individuals in custody on the production/rebuild/maintenance of modern chairs and office chairs.
- State Garage – Industrial vocational programming training individuals in custody on the routine maintenance of motor vehicles. Individuals gain experience utilizing industry-standard tools and equipment performing a variety of repair and routine maintenance tasks.
- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Gardens (Piloting Seed to Supper mentor program) – Industrial vocational program training individuals in custody for work as general farm workers.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.
 - **DOL certifications** – Furniture finisher, furniture upholsterer, office manager, Drafter, CNC Machinist, Cabinet Maker, Engraver, Machine Set-up operator, mechanical operator, electrician, carpenter.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.



ICI – Hill Correctional Center

- Aquaponics – Industrial vocational programming training individuals in custody on the operation of organic urban farming and aquaculture for the production of fresh produce and fish.
- Food Enhancement – Industrial vocational programming training individuals in custody on the preparation and shelf stabilization of fresh organic produce for use in dietary meal plans. Processing fresh herbs and organic produce into flash frozen flavor enhancing packs to be added to sauce-based entrees.
- Milk and Juice Distribution – Industrial vocational programming training individuals in custody on warehouse/distribution practices for perishable goods. Increases vocational work skills and work ethic.
- Small Engine Repair – Industrial vocational programming for the repair of small engine and restoration of small engine powered equipment. Develops knowledge and skills necessary for creation of small engine repair business or employment in similar shops.
- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
- Garden – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
 - **DOL certifications** – Butcher, Dairy and juice processing, office manager, general farm worker, recycling/reclamation worker, maintenance mechanic, aquaponics technician.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.

ICI – Illinois River Correctional Center



- Warehousing – Beginning in FY25 the bakery was shuttered and is developing into a warehousing, selector/packaging program. Industrial vocational training in logistics, warehousing practices, modern selecting and fulfillment of orders. Increases vocational work skills and work ethic.
- Garden – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- CDL Simulator – Industrial vocational programming training individuals in custody on the use and operation of CDL tractor/trailers with air brakes with simulator and textbook coursework. (Pending installation August '24)
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
 - **DOL certification** – Office manager, recycling/reclamation worker, general farm worker.
 - **Pending DOL Certification** – Dock worker, custodial maintenance, forklift driver
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.



ICI – Kewanee Life Skills Re-Entry Center

- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- CDL Simulator – Industrial vocational programming training individuals in custody on the use and operation of CDL tractor/trailers with air brakes with simulator and textbook coursework. (Pending installation August '24)

ICI – Lincoln Warehouse

- Warehouse/Distribution center – Industrial vocational programming training individuals in custody on warehousing, distribution, and logistics. Individuals gain experience on warehouse equipment and practices. Increases vocational work skills and work ethic.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - **DOL certification** – dock worker



ICI – Logan Correctional Center



- Dog Training Program (PAWs) - Industrial vocational programming training individuals in custody on the methods and techniques for dog grooming and training. Individuals in custody learn the skill to train service animals to the point of ADI (Assistance Dogs International) accreditation. Increases vocational work skills and work ethic.
- Gardening – industrial vocational programming training individuals in custody on agricultural and horticultural methods and techniques. Increases vocational work skills and work ethic.
 - **DOL certification** – Animal Trainer, general farm worker.

ICI – Menard Correctional Center

- Aquaponics – Industrial vocational programming training individuals in custody on the operation of organic urban farming and aquaculture for the production of fresh produce and fish.
- Food Enhancement – Industrial vocational programming training individuals in custody on the preparation and shelf stabilization of fresh organic produce for use in dietary meal plans. Processing fresh herbs and organic produce into flash frozen flavor enhancing packs to be added to sauce-based entrees.
- Garment Shop – Industrial vocational programming training individuals in custody on cutting and sewing shirts, vests and other garments. Provides industry-standard experience at the production of garments. Increases vocational work skills and work ethic.
- Broom Shop – Industrial vocational programming training individuals in custody on the production of brooms from raw material. Additionally, individuals participate in the packaging and distribution of cleaning supplies (caustic substances) for state facilities gaining experience in the handling of potentially toxic substances and warehousing/distribution. Increases vocational work skills and work ethic.
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
- CAT Simulators – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Garden – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a fork lift. Increases vocational work skills and work ethic.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.
 - DOL Certification – Shop tailor, pattern maker, saw operator, blender, general maintenance worker, quality control, office manager, machinist, general farm worker, dock worker, electrician.
 - Pending DOL certification – librarian, housekeeper, plumber.



ICI – Robinson Correctional Center

- CAT Simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- CDL Simulator – Industrial vocational programming training individuals in custody on the use and operation of CDL tractor/trailers with air brakes with simulator and textbook coursework. (Pending installation August '24)



ICI – Shawnee Correctional Center

- Metal Fabrication – Industrial vocational programming training individuals in custody on the design, fabrication, and finishing of metal goods from raw material. Individuals gain experience on industry standard equipment and techniques for cutting, bending, stamping, joining, and powder coating metal equipment/furniture/tools/etc. Increases vocational work skills and work ethic.
- Welding – Industrial vocational programming training individuals in custody welding techniques and processes on industry-standard equipment. Individuals learn welding skills for the repair and fabrication of metal products. Individuals participating in this programming are able to test for and earn the American Welding Society Certification. Increases vocational work skills and work ethic.
- Drafting – Industrial vocational programming training individuals in custody on the use of CAD/CAM design software to draft schematics for equipment/product fabrication. Individuals gain experience utilizing industry-standard software for product design. Increases vocational work skills and work ethic.
- CAT simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Dog Training Program (SWATT) – Industrial vocational programming training individuals in custody on the methods and techniques for dog grooming and training. Individuals in custody learn the skill to train service animals as well as standard grooming techniques. Increases vocational work skills and work ethic.
- Garden – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
 - **DOL certifications** – Animal trainer, Metal Fabricator, Mechanical Drafter, Office Manager, Machinist
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - American Welding Society Certifications
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.



ICI – Sheridan Correctional Center

- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.





ICI – Stateville Correctional Center

- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.

ICI – Vandalia Correctional Center

- CDL Simulator – Industrial vocational programming training individuals in custody on the use and operation of CDL tractor/trailers with air brakes with simulator and textbook coursework. (Pending installation August '24)
- CAT simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Milk and Juice Distribution – Industrial vocational programming training individuals in custody on warehouse/distribution practices for perishable goods. Increases vocational work skills and work ethic.
- Garden – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
 - Forklift certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - CAT simulator certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.



ICI – Western Illinois Correctional Center



- Distribution – Industrial vocational programming training individuals in custody on warehousing, distribution, and logistics. Individuals gain experience on warehouse equipment and practices. Increases vocational work skills and work ethic.
- CAT simulator – Industrial vocational programming training individuals in custody on the use of a CAT Excavator simulator and textbook coursework for the operation of heavy equipment.
- Garden – Industrial vocational program training individuals in custody for work as general farm workers. Increases vocational work skills and work ethic.
- Recycling – Industrial vocational program training individuals in custody for work as a recycling/reclamation laborer. Increases vocational work skills and work ethic.
 - Forklift Certification – professional certification demonstrating proficiency and knowledge in the operation of a forklift. Increases vocational work skills and work ethic.
 - CAT simulator Certification – professional certification demonstrating proficiency and knowledge of the simulated operation of a heavy equipment CAT Excavator machine. Increases vocational work skills and work ethic.
 - **DOL Certifications:** Recycling/Reclamation worker, general farm worker.